



**EPSON OPOS ADK MANUAL**

# **APPLICATION DEVELOPMENT GUIDE**

**POSPrinter  
(TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM  
-T83IIIM)**

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# Section 1. Introduction

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This manual describes the method of use and related items, as well as machine-specific precautions, when the EPSON TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83III Series POS Printers are used with the EPSON OPOS ADK program.

This manual applies to the following devices.

Device List

Serial	USB	Ethernet
TM-T82XM	TM-T82XMU	TM-T82XME
TM-T81IIIM	TM-T81IIIMU	TM-T81IIIME
TM-T82IIIL	TM-T82IIILU	TM-T82IIILE
TM-T83IIIM	TM-T83IIIMU	TM-T83IIIME

Before reading the manual, see the following explanation about the characteristic of the TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83III printers.

- TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83III  
Station: Receipt (Line Thermal 203 dpi X 203 dpi)

## Compatibility mode

The compatibility mode for upward compatibility was added in OPOS Ver2.60.

For the details of the compatibility mode, please refer to “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE Compatibility Mode”.

## Section 2. Details on Settings

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This section describes connection configurations and how to make the settings for the TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83III Series printers.

### 2.1 References of Firmware Versions

Refer to the release notes (Relnote.txt/SupportedDevicesList.txt).

### 2.2 Settings of Memory Switches

Please check device specification sheet.

### 2.3 Port Information

#### 1) Port information when serial port is used

The port information that can be set with the SetupPOS utility is as follows.

Item	Setting range
Baud rate [bps]	2400, 4800, 9600, 19200, 38400, 57600, 115200
Bit length [bit]	8
Parity	NONE, ODD, EVEN
Stop bit [bit]	1
Handshake	DTR/DSR

The default settings are as shown in the following table.

Item	Setting range
Baud rate [bps]	38400
Bit length [bit]	8
Parity	NONE
Stop bit [bit]	1
Handshake	DTR/DSR

The baud rate setting of device is set using the Utility.  
For details, please refer to the "Utility User's Manual".

#### 2) Port information when using USB port

Not applicable

#### 3) Port information when using Ethernet port

Not applicable

## 2.4 Device Settings

The following explanation is about the settings for the TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIM models.

### 2.4.1 Usable Device Specific Settings

For the TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIM models, the following device specific settings are settable by the SetupPOS utility. For the detail, please refer to the corresponding part of the Section 2 of "EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)"

Tab	Settings
General	Disable panel buttons
	Assume print complete when data output finishes
	Homogenize Error Codes *1
	Ignore firmware version check
	Output complete timeout [s]
Paper	Paper Type
	Paper Width [mm]: LineWidth [dot]: LineCharsList
Bitmap	TMFlogo...
	NVRAM
Color Bitmap	Halftone: Method
	Halftone: Brightness
	Color: Primary
Status Log	ERROR
	OFFLINE
	Log file name (full path name)
	Maximum file size [KB]
Default Value	Multilingual font
Printing Properties	Receipt Characters per Line
	Receipt Line Spacing [dots]
	CharacterSet [CodePage Number]

\*1 The settings can be changed when using a connection other than serial.

### 2.4.2 Multilingual font Setting

The TM-T82XM/TM-T81IIIM/TM-T83IIM supports the following font type.

- CHINA GB18030
- TAIWAN BIG-5 (TM-T82XM only)
- VIETNAMESE
- THAI 3 PASS
- THAI 1 PASS

The default font type is set to CHINA GB18030.

## Section 3. Function Details

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This section describes the functions of the TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM models in details. Supplementary explanation of the parts not described in detail in the "UPOS" is also given here.

### 3.1 Property Set Values and Default Values

The following explanation is about the property set values and the default values.

#### 3.1.1 Capability Set Values

The following values are the Capability set values.

Capability Name	Setting Value
CapTransaction	TRUE
CapCoverSensor	TRUE
CapConcurrentRecSlp	FALSE
CapConcurrentJrnSlp	FALSE
CapConcurrentJrnRec	FALSE
CapConcurrentPageMode	FALSE
CapCharacterSet	PTR_CCS_KANJI <sup>*1</sup>
CapMapCharacterSet	FALSE <sup>*2</sup>
CapJrnUnderline	FALSE
CapJrnNearEndSensor	FALSE
CapJrnItalic	FALSE
CapJrnEmptySensor	FALSE
CapJrnDwideDhigh	FALSE
CapJrnDwide	FALSE
CapJrnDhigh	FALSE
CapJrnColor	0
CapJrnCartridgeSensor	0
CapJrnBold	FALSE
CapJrn2Color	FALSE
CapJrnPresent	FALSE
CapRecPageMode	TRUE
CapRecRuledLine	FALSE
CapRecUnderline	TRUE
CapRecStamp	FALSE
CapRecRotate180	TRUE



CapRecRight90	TRUE
CapRecPapercut	TRUE
CapRecNearEndSensor	FALSE
CapRecMarkFeed	0
CapRecLeft90	TRUE
CapRecItalic	FALSE
CapRecEmptySensor	TRUE
CapRecDwideDhigh	TRUE
CapRecDwide	TRUE
CapRecDhigh	TRUE
CapRecColor	PTR_COLOR_PRIMARY
CapRecCartridgeSensor	0
CapRecBold	TRUE
CapRecBitmap	TRUE
CapRecBarCode	TRUE
CapRec2Color	FALSE
CapRecPresent	TRUE
CapSlpUnderline	FALSE
CapSlpRotate180	FALSE
CapSlpRight90	FALSE
CapSlpNearEndSensor	FALSE
CapSlpLeft90	FALSE
CapSlpItalic	FALSE
CapSlpEmptySensor	FALSE
CapSlpDwideDhigh	FALSE
CapSlpDwide	FALSE
CapSlpDhigh	FALSE
CapSlpColor	0
CapSlpCartridgeSensor	0
CapSlpBothSidesPrint	FALSE
CapSlpBold	FALSE
CapSlpBitmap	FALSE
CapSlpBarCode	FALSE
CapSlp2Color	FALSE
CapSlpFullslip	FALSE
CapSlpPresent	FALSE
CapSlpPageMode	FALSE
CapSlpRuledLine	FALSE

\*1 If Thai 3 Pass character model or VIETNAMESE character model,  
 “PTR\_CCS\_UNICODE” is set.

\*2 If Thai 3 Pass character model or VIETNAMESE character model, “TRUE” is set.

### 3.1.2 List Properties

The List Properties are explained in the following.

#### TM-T82XM:

List Property	Settings
CharacterSetList	(Simplified Chinese) "120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 255, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 936, 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258" (Traditional Chinese) "120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 255, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 950, 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258" (Thai1 Pass) "437, 874" (Thai3 Pass and Vietnamese) "120,121,126,130,131,437,997" <sup>*1</sup>
JrnLineCharsList	{} <sup>1</sup>
RecLineCharsList	79.5mm: (Font A) "48" (Font B) "64" 57.5mm: (Font A) "35" (Font B) "46"
SlpLineCharsList	{} <sup>1</sup>
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	{} <sup>1</sup>
SlpBitmapRotationList	{} <sup>1</sup>
FontTypefaceList	{} <sup>1</sup>

<sup>\*1</sup> All characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS\_BC\_NONE" when printing with Unicode.

**TM-T81IIIM:**

List Property	Settings
CharacterSetList	(Simplified Chinese) "255,437,850,852,858,860,863,865,866,936,998,999,1252" (Thai1 Pass) "437, 874" (Thai3 Pass and Vietnamese) "120,121,126,130,131,437,997" <sup>*1</sup>
JrnLineCharsList	"48"
RecLineCharsList	79.5mm: (Font A) "48" (Font B) "64" 57.5mm: (Font A) "35" (Font B) "46"
SlpLineCharsList	"48"
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	"48"
SlpBitmapRotationList	"48"
FontTypefaceList	"48"

<sup>\*1</sup> All characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS\_BC\_NONE" when printing with Unicode.

**TM-T82IIIL:**

List Property	Settings
CharacterSetList	"120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 255, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 997" <sup>*1</sup> , 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258"
JrnLineCharsList	"48"
RecLineCharsList	(Font A) : "48" (Font B) : "64"
SlpLineCharsList	"48"
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	"48"
SlpBitmapRotationList	"48"
FontTypefaceList	"48"

<sup>\*1</sup> All characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS\_BC\_NONE" when printing with Unicode.

**TM-T83IIIM:**

List Property	Settings
CharacterSetList	(Simplified Chinese) "120, 121, 126, 130, 131, 150, 151, 152, 153, 154, 155, 255, 437, 720, 737, 775, 850, 851, 852, 853, 855, 857, 858, 860, 861, 862, 863, 864, 865, 866, 869, 936, 998, 999, 1098, 1125, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258" (Thai1 Pass) "437, 874" (Thai3 Pass and Vietnamese) "120,121,126,130,131,437,997" <sup>*1</sup>
JrnLineCharsList	"65"
RecLineCharsList	(Font A) : "48" (Font B) : "64"
SlpLineCharsList	"65"
RecBarCodeRotationList	"0, R90, L90, 180"
RecBitmapRotationList	"0, R90, L90, 180"
SlpBarCodeRotationList	"65"
SlpBitmapRotationList	"65"
FontTypefaceList	"65"

<sup>\*1</sup> All characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS\_BC\_NONE" when printing with Unicode.

### 3.1.3 Width and Height Properties

The width and height properties are described below.

Property	Settings		
	Default Value	Maximum value [dot]	Minimum value [dot]
RecLineSpacing	30	127	24 <sup>*1</sup>
JrnLineSpacing	X	X	X
SlpLineSpacing	X	X	X
SlpLineHeight [dot]	X		
RecLineHeight [dot]	(Font A) 24 (Font B) 17		
JrnLineHeight [dot]	X		
SlpLineWidth [dot]	X		
RecLineWidth [dot]	(79.5mm) 576 (57.5mm) 420 <sup>*3</sup>		
JrnLineWidth [dot]	X		
RecSidewaysMaxLines <sup>*2</sup>	(79.5mm) 19 (57.5mm) 14 <sup>*3</sup>		
RecSidewaysMaxChars	(Font A) 138 (Font B) 184		
RecLinesToPaperCut	4 <sup>*4</sup>		
SlpSidewaysMaxLines	X		
SlpSidewaysMaxChars	X		
SlpMaxLines	X		

X: No settings

<sup>\*1</sup> When Font A is selected. In the case of a line thermal station, the Line Spacing setting is identical with the height of the characters which means that it can be set at up to 17 when Font B is selected.

<sup>\*2</sup> It can be changed by the settings of the RecLineSpacing or the RecLineHeight.

<sup>\*3</sup> Only TM-T81IIIM/ TM-T82XM are supported.

<sup>\*4</sup> It can be changed by the settings of the RecLineSpacing or the character height.

### 3.1.4 Common Property Strings

The Device information properties are described below.

I/F	DeviceName	DeviceDescription
S	TM-T82XM	EPSON TM-T82XM POS Printer
	TM-T81IIIM	EPSON TM-T81IIIM POS Printer
	TM-T82IIIL	EPSON TM-T82IIIL POS Printer
	TM-T83IIIM	EPSON TM-T83IIIM POS Printer
U	TM-T82XMU	EPSON TM-T82XMU POS Printer
	TM-T81IIIMU	EPSON TM-T81IIIMU POS Printer
	TM-T82IIILU	EPSON TM-T82IIILU POS Printer
	TM-T83IIIMU	EPSON TM-T83IIIMU POS Printer
E	TM-T82XME	EPSON TM-T82XME POS Printer
	TM-T81IIIME	EPSON TM-T81IIIME POS Printer
	TM-T82IIILE	EPSON TM-T82IIILE POS Printer
	TM-T83IIIME	EPSON TM-T83IIIME POS Printer

I/F indicate the connected interface.

S: Serial

U: USB

E: Ethernet

### 3.1.5 PageMode Print Properties

The Device information properties are described below.

Property	Station <sup>*2</sup>		
	Journal	Receipt	Slip
PageModeArea	-	(79.5mm) "576", "1662" (57.5mm) "420", "1662" <sup>*3</sup>	-
PageModeDescriptor <sup>*1</sup>	-	BM/BC/BMR/BCR	-

<sup>\*1</sup> Following setting values are used for the PageModeDescriptor property.

BM: Bitmap printing is available.

BC: Barcode printing is available.

BMR: Rotated printing of bitmap is available.

BCR: Rotated printing of barcode is available.

<sup>\*2</sup> If the Station's CapRecPageMode property value is FALSE, the PageModeArea property shall have " " and the PageModeDescriptor property shall have "0" respectively as a setting value.

<sup>\*3</sup> Only TM-T81IIIM/ TM-T82XM are supported.

### 3.2 Methods

The following explanation is about supported/unsupported Methods, and the detailed information.

Method	Supported/Unsupported	Compatibility with the PageMode printing
PrintNormal	O	O
PrintTwoNormal	X	X
PrintImmediate	O	O <sup>*1</sup>
PrintBarCode	O	O <sup>*2</sup>
PrintBitmap	O	O <sup>*3</sup>
PrintMemoryBitmap	O	O <sup>*3</sup>
CutPaper	O (1~100: Cutting with one point of the bottom left corner uncut)	X
MarkFeed	X	X
ChangePrintSide	X	X
ValidateData	O	O
TransactionPrint	O	O
SetLogo	O	O
SetBitmap	O	O
RotatePrint	O	X
EndRemoval	X	X
BeginRemoval	X	X
EndInsertion	X	X
BeginInsertion	X	X
ClearPrintArea	O	O
PageModePrint	O	O
DrawRuledLine	X	X

O : Supported

X : Unsupported

<sup>\*1</sup> If the specified Station is ready to print, the printing data shall not be stored in the PageMode printing buffer but, instead, go straight to printing. If the Station is not ready to print, an error is returned.

<sup>\*2</sup> If other than "LEFT" is specified for the printing position of barcode, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

<sup>\*3</sup> If other than "LEFT" is specified for the printing position of bitmap, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

### 3.3 Escape Sequences

The following figure is about supported/unsupported Escape Sequences.

Escape Sequence	Supported/Unsupported	Compatibility with the PageMode printing
#P	0~100	X
#fP	0~100	X
#sP	X	X
sL	X	X
#B	O	O
tL	O	O
bL	O	O
[*]#R	O	O
#IF	0~9999	O
#uF Base Pitch [inch]	0~ equiv. 50 cm	O
#rF Maximum [inch]	X	X
[*]#E	0~65535	X
#fT	X	X
bC	O	O
#uC	1~2	O
[!] <i>i</i> C	X	X
#rC	1	O
[!] <i>rv</i> C	O	O
#sC	X	X
#fC	X	X
tbC	X	X
[!] <i>tb</i> C	X	X
[!] <i>tp</i> C	X	X
1C	O	O
2C	O	O
3C	O	O
4C	O	O
#hC	1~8	O
#vC	1~8	O
cA	O	O <sup>*1</sup>
rA	O	O <sup>*1</sup>
lA	O	O
[!] <i>[#]</i> stC	O	O
*#dL	X	X
N	O	O

O : Supported

X : Unsupported

Numbers: Settable range

<sup>\*1</sup> Regardless of the PageModeHorizontalPosition property setting, center or right adjust what is to be printed based on the PageModePrintArea property setting in the horizontal direction.



### 3.4 Printable Barcode Type

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM printers allow the following barcode types.

- Code 128
- Code 128 Parsed
- Code 93
- Codabar
- ITF
- Code 39
- JAN 13 (EAN 13)
- JAN 8 (EAN 8)
- UPC-E
- UPC-A
- PDF417
- QRCODE
- MAXI CODE
- GS1-Data
- GS1-Data Expanded
- GS1-128
- GS1-Data Truncated
- GS1-Data Limited
- GS1-Data Stacked
- GS1-Data Stacked Omnidirectional
- GS1-Data Expanded Stacked
- Composite

### 3.5 MAXI CODE Printing

#### 3.5.1 Symbology Parameter

When printing MAXI CODE, set the Symbology parameter to one of the following values.

- PTR\_BCS\_MAXICODE : Print using MAXI mode 2.
- PTR\_BCS\_OTHER + 0 : Print using MAXI mode 3.
- PTR\_BCS\_OTHER + 1 : Print using MAXI mode 4 or 5. The mode is set to 4 or 5 automatically depending on the length of the Data parameter. (If the data is long, then the correction level is lowered for printing.)
- PTR\_BCS\_OTHER + 2 : Print using MAXI mode 6.

#### 3.5.2 Printing Size

Because the size of MAXI CODE is fixed, printing is done at a fixed size that is unaffected by the Width and Height parameters. An error occurs only when the Width and Height parameters fall below zero. If the two-dimensional barcode cannot fit into the print area (depending on the paper width, layout settings, etc.) then OPOS\_E\_ILLEGAL is returned and at this moment ResultCodeExtended becomes zero.

#### 3.5.3 Printing Position

Like the one-dimensional barcode, the print position of the two dimensional barcode is the specified position.

#### 3.5.4 Data Format

##### 3.5.4.1 Mode 2

In the case of mode 2, because the format of header + primary message + secondary message is fixed, data for the Data parameter must follow this format.

The header part contains the following data, which can be omitted.

"[> RS 01 GS yy" (In hexadecimal: 0x5B 0x29 0x3E 0x1E 0x30 0x31 0x1D 0x.. 0x..)

yy is '0' to '9' (0x30 to 0x39)

The primary message part contains the following data.

"Postal Code" GS "ISO Country Code" GS "Service Class Code" GS

Field	Length (byte)	Type
Postal Code	1 to 9	Number (0x30 to 0x39)
ISO Country Code	1 to 3	Number (0x30 to 0x39)
Service Class Code	1 to 3	Number (0x30 to 0x39)

For the secondary message, you can freely specify any data from 0x01 to 0xFF, and the data can be omitted. Since the length of the encoded data is not known, the data length cannot be correctly verified. For this reason, if the printer determines, after examining the original data length, that the data can more or less be printed, it tries to print the data; if the length is more than that, then an error occurs. (For the secondary message, an error occurs if the data length is more than 70 bytes.)

**3.5.4.2 Mode 3**

In the case of mode 3, except for the format of the primary message, it is same as mode 2. The primary message of mode 3 has the following type of data.

"Postal Code" GS "ISO Country Code" GS "Service Class Code" GS

Field	Length (byte)	Type
Postal Code	1 to 6	Number (0x30 to 0x39) A-Z space "\$%&'()*+,-./
ISO Country Code	1 to 3	Number (0x30 to 0x39)
Service Class Code	1 to 3	Number (0x30 to 0x39)

**3.5.4.3 Modes 4 and 5**

0x01 to 0xFF can be specified to the Data parameter, and there is no restriction on the format. Since the length of the encoded data is not known, the data length cannot be correctly verified. For this reason, if the printer determines, after examining the original data length, that the data can more or less be printed, it tries to print the data; if the length is more than that, then an error occurs. (An error occurs if Data is zero byte or more than 80 bytes.)

Mode 4 differs from mode 5 in the error correction level. As much as possible, OPOS uses the higher error correction level. Therefore, if the data amount is small (less than 50 bytes), OPOS uses mode 5 (the one with a higher error correction level).

**3.5.4.4 Mode 6**

0x01 to 0xFF can be specified to the Data parameter, and there is no restriction on the format. Since the length of the encoded data is not known, the data length cannot be correctly verified. For this reason, if the printer determines, after examining the original data length, that the data can be printed, it tries to print the data; if the length is more than that, then an error occurs. (An error occurs if Data is zero byte or more than 80 bytes.)

### 3.6 QR CODE Printing

#### 3.6.1 QR CODE Printing

When printing QR CODE, set the Symbology parameter to one of the following values.

PTR\_BCS\_QRCODE: Print using QR CODE model 2.

PTR\_BCS\_OTHER + 3: Print using QR CODE model 1 (old specification, used for maintaining compatibility).

PTR\_BCS\_OTHER + 4: Print using QR CODE model 2.

#### 3.6.2 Printing Size

Because the width and length of QR CODE are the same, printing is done to the inner part at a size closest to it by using the value specified by the Width parameter. Therefore, the height of print is not affected by the Height parameter. If the Height parameter is less than 0, an error occurs.

The print size is determined by the version of QR and the size of the module. Because the version of QR is determined by the data length and type, you can use the size of the module to adjust the print size. If the two-dimensional barcode cannot fit into the print area (depending on the paper width, layout settings, etc.) then OPOS\_E\_ILLEGAL is returned and at this moment ResultCodeExtended becomes zero.

For QR, it differs from other two-dimensional barcodes; if the encoded data result is not known, then the print width cannot be obtained. If the print width cannot be obtained, the page mode range for 90-degree rotated printing cannot be specified. Therefore, within OPOS it calculates the number of code words of the encoded data. Because of this reason, data amount can be correctly verified.

#### 3.6.3 Error Correction Level

Error correction level is fixed at 7%.

#### 3.6.4 Printing Position

Like the one-dimensional barcode, the print position of the two dimensional barcode is the specified position.

### 3.7 GS1 Printing (two dimension)

#### 3.7.1 Symbology Parameter

When printing GS1, set the Symbology parameter to one of the following values.

PTR\_BCS\_GS1DATABAR\_S: Print using GS1 DataBar Stacked Omnidirectional

PTR\_BCS\_GS1DATABAR\_E\_S: Print using GS1 DataBar Expanded Stacked

PTR\_BCS\_OTHER + 7 : Print using GS1 DataBar Stacked.

PTR\_BCS\_OTHER + 8 : Print using GS1 DataBar Stacked Omnidirectional.

PTR\_BCS\_OTHER + 9 : Print using GS1 DataBar Expanded Stacked.

#### 3.7.2 Printing Size

Printing is done to the inner part at a size closest to it by using the value specified by the Width parameter. Therefore, the height of print is not affected by the Height parameter. If the Width and Height parameters are less than 0, an error occurs. Because the printing size is determined by the data length <sup>\*1</sup> and barcode type, you can use the size of the module to adjust the print size.

If the two-dimensional barcode cannot fit into the print area (depending on the paper width, layout settings, etc.) then OPOS\_E\_ILLEGAL is returned and at this moment ResultCodeExtended becomes 0.

<sup>\*1</sup> Available only for the GS1 DataBar Expanded Stacked.

#### 3.7.3 Printing Position

Like the one-dimensional barcode, the print position of the two-dimensional barcode is the specified position.

#### 3.7.4 Data Format

[Setting range of data]

Symbology	Length (byte)	Characters that can be specified
GS1 DataBar Stacked	13	0x30-0x39
GS1 DataBar Stacked Omnidirectional	13	0x30-0x39 (The first character is limited to 0x30 or 0x31.)
GS1 DataBar Expanded Stacked	2 to 255	0x20-0x22, 0x25-0x3f, 0x41-0x5a, 0x5F, 0x61-0x7a (The first two characters are limited to 0x30-0x39. Or if the first character is 0x28, the second and the third characters are limited to 0x30-0x39.)

[Special characters of GS1 DataBar 128]

Special characters	ASCII
FNC1	{1
'('	{{
')'	{}

### **3.8 COMPOSITE Printing**

#### **3.8.1 Symbology Parameter**

When printing COMPOSITE, set the Symbology parameter to the following value.

HIWORD : The constant value of PDF417

LOWORD : The constant value of the barcode that will combine the value of PDF417.

##### **3.8.1.1 Combinable Barcode**

The settable barcode in the LOWORD is as follows.

- UPC-A
- UPC-E (Compressed format)
- UPC-E
- EAN 8
- EAN 13
- GS1 DataBar
- GS1 DataBar Truncated
- GS1 DataBar Stacked
- GS1 DataBar Stacked Omnidirectional
- GS1 DataBar Limited
- GS1 DataBar Expanded
- GS1 DataBar Expanded Stacked
- GS1 DataBar 128

#### **3.8.2 Printing Size**

Printing is done to the inner part at a size closest to it by using the value specified by the Width parameter.

Therefore, the height of print is not affected by the Height parameter. If the Width and Height parameters are less than 0, an error occurs.

Because the printing size is determined by the data length and composite barcode type, you can use the size of the module to adjust the print size.

If the two-dimensional barcode cannot fit into the print area (depending on the paper width, layout settings, etc.) then OPOS\_E\_ILLEGAL is returned and at this moment ResultCodeExtended becomes 0.

#### **3.8.3 Printing Position**

Like the one-dimensional barcode, the print position of the two-dimensional barcode is the specified position.

### 3.8.4 Data Format

The range designation of the HIWORD data is as follows.

Symbology	Length (byte)	Characters that can be specified
PDF417	3 to 2361	0x20-0x22, 0x25-0x3f, 0x41-0x5a, 0x5f, 0x61-0x7a

The range designation of the LOWORD data is as follows.

Symbology	Length (byte)	Characters that can be specified
UPC-A	11	0x30-0x39
UPC-E (Compressed format)	6	0x30-0x39
UPC-E	11	0x30-0x39 (The first character is limited to 0x30.)
EAN 8	7	0x30-0x39
EAN 13	12	0x30-0x39
GS1 DataBar	13	0x30-0x39
GS1 DataBar Truncated	13	0x30-0x39
GS1 DataBar Stacked	13	0x30-0x39
GS1 DataBar Stacked Omnidirectional	13	0x30-0x39 (The first character is limited to 0x30 or 0x31.)
GS1 DataBar Limited	13	0x30-0x39 (The first character is limited to 0x30 or 0x31.)
GS1 DataBar Expanded	2 to 255	0x20-0x22, 0x25-0x3f, 0x41-0x5a, 0x5f, 0x61-0x7a (The first two characters are limited to 0x30-0x39. Or if the first character is 0x28, the second and the third characters are limited to 0x30-0x39.)
GS1 DataBar Expanded Stacked	2 to 255	0x20-0x22, 0x25-0x3f, 0x41-0x5a, 0x5f, 0x61-0x7a (The first two characters are limited to 0x30-0x39. Or if the first character is 0x28, the second and the third characters are limited to 0x30-0x39.)
GS1 DataBar 128	3 to 255	0x00-0x7f

**[Special characters of Barcodes (GS1 DataBar 128, GS1 DataBar Expanded and GS1 DataBar Expanded Stacked)]**

Special characters	ASCII
FNC1	{1
FNC3	{3
{'	{{
{('	{{(
{)'	{}
{*'	{*

### 3.9 Power Condition Reports

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM printers support Power Condition Reports as follows.

Powered on reporting: Supported

Powered off reporting: Unsupported

### 3.10 Synchronous Processing

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM printers use Process ID to determine output completion.

Use of the Process ID allows multiple print commands to be queued to the printer simultaneously. For this reason, Asynchronous output (AsyncMode = TRUE) gives a performance improvement.

### 3.11 Printing Positions

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM printers support the function for setting printing position.

Function	Receipt
Left margin	O
Printing Position	O

O: Supported

X: Unsupported

When the left margin setting function is supported, it is possible to specify the horizontal printing position of the bitmap or barcode by dots unit.

When the printing position settings are supported, it is possible to specify the horizontal printing position of the text, bitmap, or the barcode to the left, center, or the right side of the paper.



### 3.12 Electronic Logo Function (NVRAM)

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM feature an electronic logo function (NVRAM). To use NVRAM, startup TMFlogo utility from “Device Specific Settings” of SetupPOS utility, and register image files (BMP style) with NVRAM in advance.

For the details of the registration, please refer to the “Utility User's Manual”.

To print image files registered with NVRAM, please use the either of the following

DirectIO:

PTR\_DI\_FLASH\_BITMAP

PTR\_DI\_FLASH\_BITMAP2.

Please refer to the corresponding part of the Section 4 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)” for detail.

### 3.13 Printable bitmap types and sizes

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM support the following bitmap commands. For the detail, please refer to the corresponding part of the Section 3 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)”. The allowance ranges for bitmaps are as follows.

Bitmap command type	Allowance range		
	X (dot)	y (dot)	xy
Download bitmap	1~2040	1~384	<= 98304
Raster bitmap	1~2048	1~2303	-
One-line bitmap	No setting range		

### 3.14 Maintenance Counter

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM feature a maintenance counter function for retaining an operation log of the printer.

The following chart shows the available maintenance counters.

Counter number Hexadecimal	Counter	Unit	Max. Value	Counter Type
14	Paper feed in number of lines: Roll paper	Lines	143,165,576	Resettable
15	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Resettable
32	Number of auto-cutter operations	Times	4,294,967,295	Resettable
46	Uptime of product	Hours	71,582,788	Resettable
94	Paper feed in number of lines: Roll paper	Lines	143,165,576	Cumulative
95	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Cumulative
B2	Number of auto-cutter operations	Times	4,294,967,295	Cumulative
C6	Uptime of product	Hours	71,582,788	Cumulative

### 3.15 Automatic Recovery Function

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM feature a function for automatic recovery when the power is turned on again after an interruption of power. Recovery processing is performed automatically when the printer's power is turned on again after an interruption. The recovery processing restores the printer to the condition it was in before the power was turned off.

### 3.16 Output without Flow Control on the USB/Ethernet Interfaces

The TM-T82XM/TM-T81IIIM/TM-T82IIIL/TM-T83IIIM support outputting without flow control on the USB/Ethernet interfaces. The operations differ by the firmware versions. See the corresponding part of the section 2 of this manual.

## Section 4. Warnings

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Not applicable